



microbeau

xion
mini

Cartridge Machine

USER MANUAL



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SAFETY NOTICE



CLASS III SYMBOL

A Class III appliance is designed to be powered by a separated/safety extra-low voltage (SELV) power source. The voltage from a SELV supply is low enough that under normal conditions, a person can safely come into contact with it without risk of electrical shock. The extra safety features built into Class I and Class II appliances are therefore not required. For medical devices, compliance with Class III is not considered sufficient protection. Therefore, stricter regulations apply to such equipment.

TECHNICAL DATA	
Operating Voltage:	5-10 Volts
Current:	.3 A
Stitch Frequency:	25 -160 Hz
Stroke:	2.5 mm
Connection:	RCA cable
Drive:	Brush DC motor & drive
Operating Mode:	Continuous operation
Ambient Temperature:	+10 - +35°C /+50 - 95°F
Relative Humidity:	30 to 75%
Dimensions (Ø X L):	28 x 88 mm
Weight:	Approx. 82g/2.9oz



BARRIER PROTECTING YOUR MACHINE

Although only the grip is autoclavable, we strongly suggest the use of barrier products to protect your machine. For a visual demonstration of various barrier protection methods, please visit our YouTube channel at [YouTube.com/microbeautintl](https://www.youtube.com/microbeautintl).

MACHINE OVERVIEW



THE XION MINI

Changing Permanent Makeup Forever

The first compact pen style machine providing artists full control of parameters that unleash their creative vision. Compatible with most power supplies on the market, the Xion Mini is the solution for all your Micropigmentation (MP) needs.



THE GRIP



Xion Mini Grip



Autoclavable Ergonomic Grip design

Compatible with most membrane needle cartridges on the market

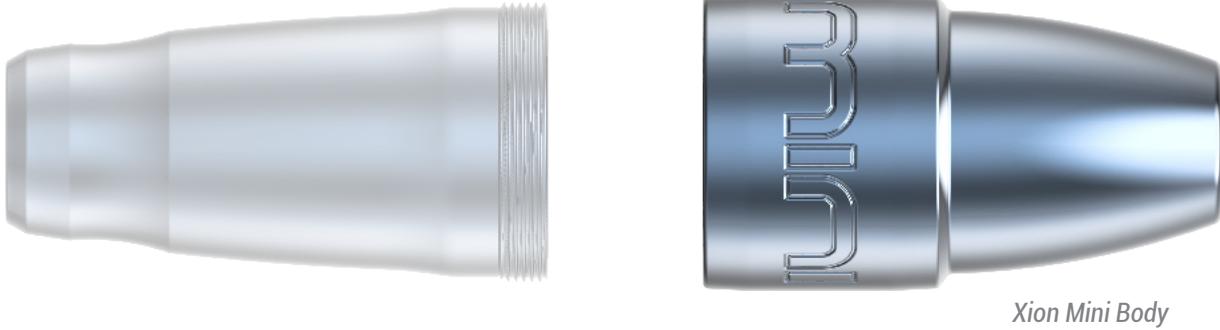
THE GRIP

The Xion Mini offers artists an ergonomic grip design and a never-before-seen full machine control. The standard grip tapers from 22mm to

16mm. Other grip options may be available. The Grip is crafted from a solid rod of 6061 T6 aircraft-grade aluminum. This polished and anodized grip is

safe with: steam sterilization, cold sanitation solutions, and autoclave.

THE BODY



Xion Mini Body



Xion Mini Body

THE BODY

The Body is the core of the machine that houses all its components. Constructed from a solid rod of 6061 T6 aircraft-grade aluminum, this module **should be sanitized** by wiping it with cold sterilization solutions only. **Caution: Do not introduce any types of liquid inside the system or autoclave.**



Body posterior view

RCA CONNECTION



RCA Connector

CONNECTION

This connecting terminal is compatible with RCA Cords.

For consistent connection and machine longevity, use the Darklab RCA AIR cord.



RCA Air cord

CONNECTING YOUR MACHINE



1 Plug the RCA cord into the Xion Mini RCA connector

Best connection

Improper connection

HOW TO CONNECT YOUR MACHINE

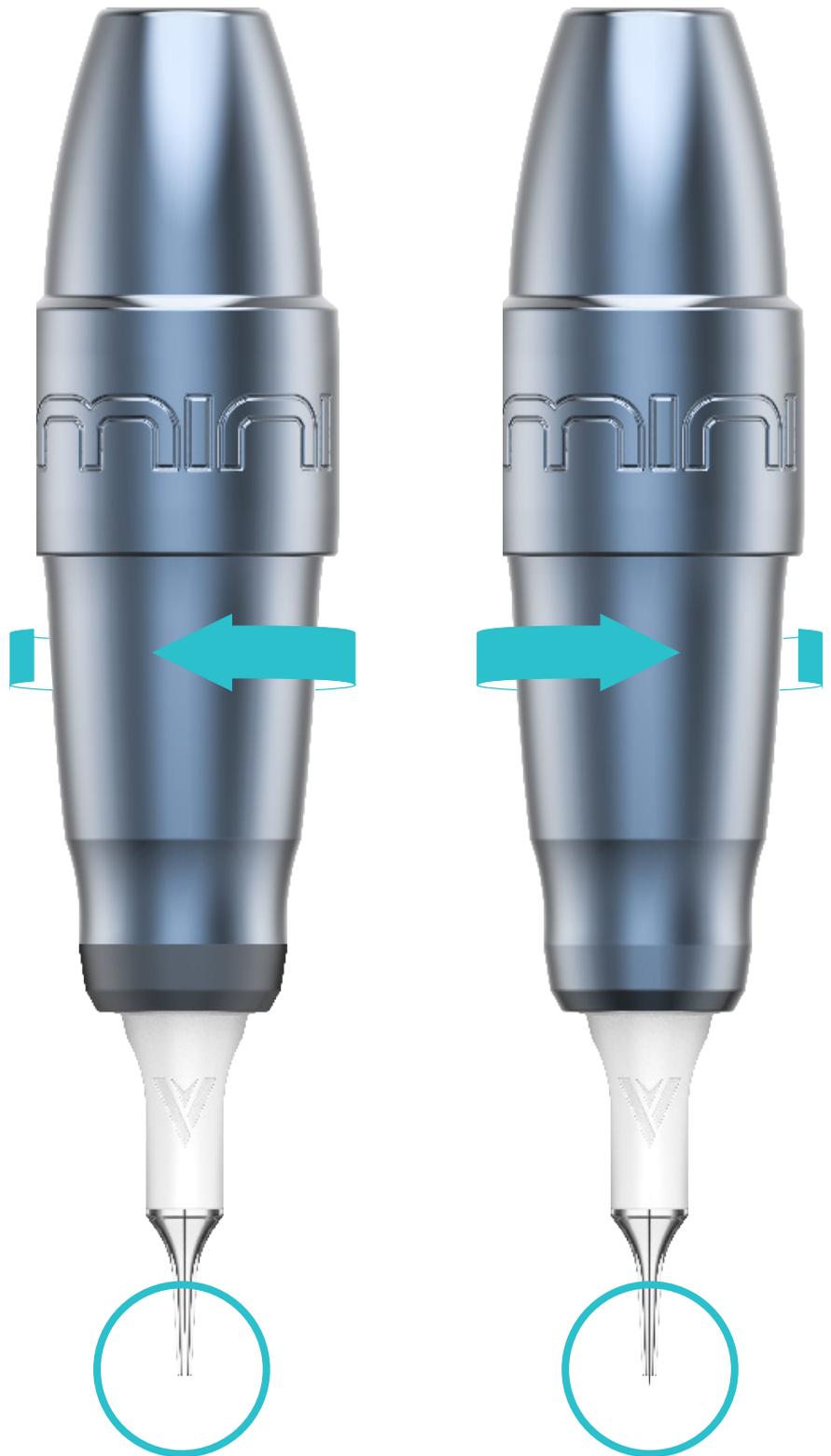
Insert the RCA cord into the RCA connector atop the Xion Mini and connect to a Power Supply.

Only use RCA Air cord provided with the machine and sold by any of our companies. (Microbeau, DarkLab, FK Irons)

ADJUSTING NEEDLE DEPTH

ADJUSTING NEEDLE DEPTH

To adjust needle depth, hold the machine body and MotorBolt while turning the Grip. *A counterclockwise turn decreases depth, while a clockwise turn increases depth (also known as needle hang).* Each time you turn the grip it allows you to set your needle precisely without involuntarily turning while tattooing.



Increases needle depth

Turning the Grip as the arrow direction show increases needle depth

Decreases needle depth

Turning the Grip as the arrow direction show decreases needle depth

ADDITIONAL INFORMATION

VOLTAGE PARAMETERS

While voltage is a parameter that will vary from artist to artist, this machine has been tested to operate at a minimum voltage of around 5 Volts and a maximum voltage of 10 Volts.

Depending on the type of needle configuration or brand you use, feel free to adjust the voltage to obtain your desired performance.

Warning: Exceeding the operating voltage or 10 Volts can damage your machine, cause adverse operating conditions and void your warranty.

ACCEPTED NEEDLES

Use cartridge needles with an internal membrane. This will avoid accidental contamination inside your machine. Fluids such as ink, water or oil inside the machine will void warranty of the device, and may require replacement of internal parts.

MAINTENANCE

- Xion Mini is sold pre-lubricated from the factory and does not require internal lubrication.
- Prevent any type of external elements from entering inside the machine as they will disrupt the motion of the component and contaminate lubrication.
- Only the grip of the machine is autoclavable. Use only steam autoclaves at temperatures no higher than 270° or 132° C. Add a hint of ointment or PTFE grease around internal opening of grip or on stabilizing friction O-rings for optimal functionality after autoclaving. Refer to page 5 for additional information.
- Machine Body and Grip can be sanitized from the outside with cold sterilization products.
- Never spray the surface directly to prevent fluids from entering the machine. Always use pads or disposable paper towels to apply sterilization products.

WARRANTY

- All the housing components (Grip, Machine Body and Motor Housing) are covered by a lifetime warranty.
- Internal parts are subject to wear and the motor itself will be covered by a 1-year warranty from the date of purchase.
- Motor warranty is voided if motor shows signs of being dropped, internal fluids with in the motor and/or motor shows signs of being tampered with in any way.

TROUBLE SHOOTING

HANDY TIPS

The following tips will help you get the most out of your Xion Mini and avoid potential issues:

- Always secure your machine. Dropping the machine can cause damage to the magnets, bearings and motor brushes.
- Use only cartridges with membranes to avoid contamination.
- Do not exceed 10 Volts.
- Always use power supplies with at least 1Amp of current supply.
- Rinse your needle frequently to avoid pigment drying up and slowing down your cartridges.
- When rinsing your needle, ensure to dip only the tip of the cartridge to avoid fluids back flow.
- Inspect your needles prior to use.
- Use only RCA AIR cord. A good connection will ensure consistent performance.
- Avoid scratching the surface of the embodiments.
- Use only FDA-approved cold sterilization solutions for disinfection.
- Do not lubricate machine unless instructed otherwise.
- Store your machine in a secure place.

TROUBLESHOOTING

1.- Machine manufacturer

FK Irons: 1771 NW 79th Avenue, Doral, Florida 33126

2.- Servicing your machine

Just like any mechanical device subject to use, Microbeau strongly suggests that you service your product at least once a year to ensure that a proper diagnosis of all working parts is conducted. This ensures the optimal condition of all working parts including internal machine clean up and fresh lubrication. Routine servicing will ensure that your machine remains functioning like the very first day. Service is subject to fees.

3.- Warning

Disconnect machine from any power source before making any adjustments.

For service inquiries, please contact service@fkirons.com.

For additional tips and tutorials, please visit www.youtube.com/MicroBeautntl